Removing the old sleeve
Loose bolts (C), take off socket end covers (A).
Pull out old sleeve (D) by using a pipe wrench.
If helpful, lubricate AKO mounting paste (MP200/MPL200)
between rubber (D) and internal body (B) surface.
Clean all valve parts and inspect for wear.

Installation of the new sleeve
**Picture 1:** Lubricate following parts with AKO mounting paste (MP200/MPL200)
- inside and outside surfaces of sleeve (D),
- cones of socket end covers (A) and
- inside surface of body (neck area).

**Note:** Do not use any grease or oily paste!
For pinch valves that are used in food or pharmaceutical industries, please use exclusively AKO mounting paste MPL200.

**Picture 2:** Push sleeve (D) into body (B) until it is centred.

**Picture 3:** Position the valve unit with one hand and hold in place; with the other hand, position the socket end cover cone (A) diagonally in the sleeve (D) and push in. Screw in two mounting bolts diagonally.

**Picture 4:** Assemble the second socket end cover (A) as described in pic. 3. Then insert the assembly pipe in the centre of the valve. Apply approx. 3 bar to the body (B) via the control air connection.

**Picture 5:** Tighten the mounting bolts on both socket end covers (A).

**Picture 6:** Release control air from body (B) and remove mounting pipe. Insert 2 standard bolts (C) per socket end cover and tighten.

**Picture 7:** Then replace the mounting bolts on both socket end covers with standard bolts (C) and tighten.

**Picture 8:** **Functional test:** When closing the pinch valve for the first time, a control pressure of 3 bar must be applied to enable the sleeve to close fully, showing a lip-shaped form in the sleeve. In case the sleeve fold triangular, please put a suitable peace of wood with the small part facing to the air inlet, similar to the mounting of pinch valves V+VF DN100-DN3000 (pic. 8).
Please repeat this procedure four times with maximum 3bar closing pressure.

*Replacement / Maintenance parts:
Socket end covers (A), Screws (C), Sleeve (D)

**Assembly tool:** AKO mounting paste MP200 / MPL200
If necessary, use of 2x mounting screws M12x45 DIN933